

# Technical Data Sheet

## BS-8103 / BS-8121 / BS-8126 Shoe Adhesive



### Features

- ◆ Excellent adhesion
- ◆ Flexible bonding
- ◆ Water and heat resistant
- ◆ Dries transparent

### Packaging

- ◆ BS-8103 – 7 ml x 50 (Plastic Boxed) ~ 24/carton
- ◆ BS-8121 – 50 ml (Tube Card) ~ 12/inner; 144/ carton
- ◆ BS-8126 – 20 ml (Tube Card) ~ 12/inner; 144/ carton

### Storage

- ◆ Highly flammable, keep away from heat source or naked flames. Store in a dry and cool place with temperature below 30 °C.
- ◆ Use within 12 months from date of production.

### Product Specification

Appearance	: Viscous Liquid
Odor	: Aromatic Odor
Solid	: 14 – 16 %
Specific Gravity	: 0.83 – 0.85
Viscosity (Brookfield LVDV, sp 3, 10 rpm)	: 2,000 – 3,000 cPs
Peel Strength (ASTM D903, N/25mm)	: >100N / 25mm
Application Temperature	: -10 °C to 40 °C
Service Temperature	: -10 °C to 60 °C

### Description

A solvent-based (toluene-free) adhesive specially formulated for do-it-yourself shoe and leather goods repair jobs. It is easy to use, fast setting, and economical. It also offers superior bonding strength with excellent water and heat resistant.

### Applications

Ideal for bonding of natural or artificial leather goods.

### Direction

1. Surfaces must be clean, dry and free of dirt, grease, oil or water. Puncture tube with sharp tool and install nozzle.
2. Apply adhesive onto both sides of the surface to be bonded and allow solvent to evaporate (10 – 20 minutes).
3. Once the adhesive is tacky, press both surfaces firmly. Maintain pressure for at least 24 hours.
4. Replace cap after use and store in a cool, dry place.

### Caution

Highly flammable liquid and vapour. Causes serious eye irritation. May cause drowsiness or dizziness. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing. If eye irritation persists get medical advice/attention. Store in a well ventilated place. Keep container tightly closed. Store locked up. Safety data sheet available on request.

Every endeavour has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of variations of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.