

Technical Data Sheet

BS-500 PVC Solvent Cement

**Features**

- ◆ Excellent Adhesion
- ◆ Fast Setting
- ◆ Waterproof Bonding

Packaging

- ◆ 100 mL/can~60/carton
- ◆ 500 mL/can~24/carton
- ◆ 15 mL x 10 tubes~48/carton

Shelf Life

- ◆ 12 months

Storage

- ◆ Highly flammable, keep away from heat source or naked flames. Store in dry and cool place with temperature below 30 °C.

Product Specification

Appearance	: Clear Liquid
Odour	: Aromatic Odour
Solid Content	: 16 – 18%
Viscosity at 25 °C (S2, 50 rpm)	: 200 – 300 cPs
Specific Gravity	: 0.88 – 0.92
Main Solvent	: Hydrocarbon Solvent
Main Ingredient	: Synthetic Resin
Application Temperature	: -10 °C to 40 °C
Service Temperature	: -10 °C to 60 °C

Description

A premium quality, clear color, medium strength adhesive formulated for PVC and uPVC fitting and pipes bonding applications. It is easy to use, fast setting and offers superior bonding strength.

Applications

Ideal for bonding and coupling of rigid PVC and uPVC pipes up to 100 mm diameter. Upon full cure, it is safe for drinking water, irrigation, waste water, sanitary pipes and conduit, etc.

Directions

1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
2. Roughen mating surfaces to the full depth of socket using medium glass paper or emery cloth.
3. Apply the solvent cement to both surfaces to be bonded with a dry, clean brush to give a uniform coating, with heavier coat at the pipe end.
4. It will dissolve and soften the surfaces of the pipes and fitting. Assemble while cement is wet.
5. When the pipes and fitting are assembled together, the softened surfaces mix and on hardening produce a chemically welded joint.
6. Hold firmly for 30 seconds to allow initial bonding, then remove surplus solvent cement and should not be disturbed for 15 minutes.
7. 12 hours for drying time should be allowed before working pressure, and 24 hours before testing to 1.5 working pressure.

Caution

Highly flammable liquid and vapour. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to the nervous system through prolonged or repeated exposure by inhalation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe fumes. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye protection. Store in a well-ventilated place. Keep cool. Store locked up. Keep out of reach of children. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

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